

PRODUCT

TRI-ACT® 1820

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME : TRI-ACT® 1820

APPLICATION: CORROSION INHIBITOR

COMPANY IDENTIFICATION: Nalco Company

1601 W. Diehl Road Naperville, Illinois 60563-1198

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NFPA 704M/HMIS RATING

HEALTH: 3/3 FLAMMABILITY: 2/2 INSTABILITY: 0/0 OTHER:

0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

 Hazardous Substance(s)
 CAS NO
 % (w/w)

 Cyclohexylamine
 108-91-8
 10.0 - 30.0

 Diethylethanolamine
 100-37-8
 5.0 - 10.0

 Morpholine
 110-91-8
 5.0 - 10.0

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER

Corrosive. Combustible. May cause tissue damage. Harmful if absorbed through skin. Vapors may have a strong offensive odor which may cause sensory response including headache, nausea and vomiting.

Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. Keep away from sources of ignition - No smoking. Keep away from heat. Keep container tightly closed and in a well-ventilated place. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water. Protect product from freezing.

Wear a face shield. Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. Combustible Liquid; may form combustible mixtures at or above the flash point. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions. Empty product containers may contain product residue. Do not pressurize, cut, heat, weld, or expose containers to flame or other sources of ignition.

PRIMARY ROUTES OF EXPOSURE:

Eye, Skin, Inhalation



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HUMAN HEALTH HAZARDS - ACUTE:

EYE CONTACT:

Corrosive. Will cause eye burns and permanent tissue damage. Exposure to low vapor concentrations can result in foggy or blurred vision, objects appearing bluish and appearance of a halo around lights. These symptoms are temporary.

SKIN CONTACT:

May cause severe irritation or tissue damage depending on the length of exposure and the type of first aid administered. Harmful if absorbed through skin.

INGESTION:

Not a likely route of exposure. Corrosive; causes chemical burns to the mouth, throat and stomach.

INHALATION:

Irritating, in high concentrations, to the eyes, nose, throat and lungs. Vapors may have a strong offensive odor which may cause sensory response including headache, nausea and vomiting.

SYMPTOMS OF EXPOSURE:

Acute:

A review of available data does not identify any symptoms from exposure not previously mentioned.

Chronic:

A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS:

A review of available data does not identify any worsening of existing conditions.

4. FIRST AID MEASURES

EYE CONTACT:

PROMPT ACTION IS ESSENTIAL IN CASE OF CONTACT. Immediately flush eye with water for at least 15 minutes while holding eyelids open. Get immediate medical attention.

SKIN CONTACT:

Immediately flush with plenty of water for at least 15 minutes. For a large splash, flood body under a shower. Remove contaminated clothing. Wash off affected area immediately with plenty of water. Get immediate medical attention. Contaminated clothing, shoes, and leather goods must be discarded or cleaned before re-use.

INGESTION:

DO NOT INDUCE VOMITING. If conscious, washout mouth and give water to drink. Get immediate medical attention.

INHALATION:

Remove to fresh air, treat symptomatically. Get medical attention.

NOTE TO PHYSICIAN:

Probable mucosal damage may contraindicate the use of gastric lavage. Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.



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5. FIRE FIGHTING MEASURES

FLASH POINT: $131 \,^{\circ}\text{F} / 55 \,^{\circ}\text{C} \text{ (PMCC)}$

EXTINGUISHING MEDIA:

Dry powder, Carbon dioxide, Foam, Other extinguishing agent suitable for Class B fires, For large fires, use water spray or fog, thoroughly drenching the burning material.

Keep containers cool by spraying with water.

FIRE AND EXPLOSION HAZARD:

Combustible Liquid; may form combustible mixtures at or above the flash point. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions. Empty product containers may contain product residue. Do not pressurize, cut, heat, weld, or expose containers to flame or other sources of ignition.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING:

In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:

Restrict access to area as appropriate until clean-up operations are complete. Ensure clean-up is conducted by trained personnel only. Ventilate spill area if possible. Do not touch spilled material. Stop or reduce any leaks if it is safe to do so. Remove sources of ignition. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Notify appropriate government, occupational health and safety and environmental authorities.

METHODS FOR CLEANING UP:

SMALL SPILLS: Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. LARGE SPILLS: Contain liquid using absorbent material, by digging trenches or by diking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Wash site of spillage thoroughly with water. Contact an approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

ENVIRONMENTAL PRECAUTIONS:

Do not contaminate surface water.

7. HANDLING AND STORAGE

HANDLING:

Do not get in eyes, on skin, on clothing. Do not take internally. Do not breathe vapors/gases/dust. Use with adequate ventilation. Avoid generating aerosols and mists. Keep away from acids and oxidizing agents. Do not use, store, spill or pour near heat, sparks or open flame. Keep the containers closed when not in use. Have emergency equipment (for fires, spills, leaks, etc.) readily available.



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STORAGE CONDITIONS:

Store the containers tightly closed. Store away from heat and sources of ignition. Use proper grounding procedures. Store separately from acids. Store separately from oxidizers. Amine and sulphite products should not be stored within close proximity or resulting vapors may form visible airborne particles.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:

Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below.

ACGIH/TLV: Substance(s)

Cyclohexylamine TWA: 10 ppm, 41 mg/m3

Diethylethanolamine TWA: 2 ppm , 9.6 mg/m3 (Skin)

Morpholine TWA: 20 ppm, 71 mg/m3 (Skin)

OSHA/PEL: Substance(s)

Cyclohexylamine TWA: 10 ppm, 40 mg/m3

Diethylethanolamine TWA: 10 ppm, 50 mg/m3 (Skin)

Morpholine TWA: 20 ppm, 70 mg/m3 (Skin)

STEL: 30 ppm, 105 mg/m3 (Skin)

ENGINEERING MEASURES:

General ventilation is recommended. Use local exhaust ventilation if necessary to control airborne mist and vapor.

RESPIRATORY PROTECTION:

Where concentrations in air may exceed the limits given in this section, the use of a half face filter mask or air supplied breathing apparatus is recommended. A suitable filter material depends on the amount and type of chemicals being handled. Consider the use of filter type: Multi-contaminant cartridge. with a Particulate pre-filter. In event of emergency or planned entry into unknown concentrations a positive pressure, full-facepiece SCBA should be used. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

HAND PROTECTION:

Butyl gloves, Most glove materials are of low chemical resistance. Replace gloves regularly.

SKIN PROTECTION:

Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. A full slicker suit is recommended if gross exposure is possible.

^{*} A skin notation refers to the potential significant contribution to overall exposure by the cutaneous route, including mucous membranes and the eyes.



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EYE PROTECTION:

Wear a face shield with chemical splash goggles.

HYGIENE RECOMMENDATIONS:

Eye wash station and safety shower are necessary. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

HUMAN EXPOSURE CHARACTERIZATION:

Based on our recommended product application and personal protective equipment, the potential human exposure is: Low

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE Liquid

APPEARANCE Light yellow

ODOR Amine

SPECIFIC GRAVITY 0.98 - 0.99 @ 77 °F / 25 °C

DENSITY 8.1 - 8.2 lb/gal SOLUBILITY IN WATER Complete 12.0 - 13.0

VISCOSITY 5 cps @ 77 °F / 25 °C

FREEZING POINT 27 °F / -3 °C

VAPOR PRESSURE 6 mm Hg @ 68 °F / 20 °C VOC CONTENT 40 % EPA Method 24

Note: These physical properties are typical values for this product and are subject to change.

10. | STABILITY AND REACTIVITY

STABILITY:

Stable under normal conditions.

HAZARDOUS POLYMERIZATION:

Hazardous polymerization will not occur.

CONDITIONS TO AVOID:

Heat and sources of ignition including static discharges.

MATERIALS TO AVOID:

Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. Avoid contact with SO2 or acidic bisulfite products, which may react to form visible airborne amine salt particles. Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals.



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HAZARDOUS DECOMPOSITION PRODUCTS:

Under fire conditions: Oxides of carbon, Oxides of nitrogen

11. TOXICOLOGICAL INFORMATION

The following results are for a similar product.

ACUTE ORAL TOXICITY:

Species LD50 Test Descriptor Rat 779 mg/kg Similar Product

Rating: Non-Hazardous

ACUTE DERMAL TOXICITY:

Species LD50 Test Descriptor Rabbit 2,055 mg/kg Similar Product

Rating: Non-Hazardous

ACUTE INHALATION TOXICITY:

Species LC50 Test Descriptor Rat > 12000 PPM (8 hrs) Similar Product

Rating: Non-Hazardous

PRIMARY SKIN IRRITATION:

Draize Score Test Descriptor 8.0 / 8.0 Similar Product

Rating: Extremely irritating (Corrosive)

PRIMARY EYE IRRITATION:

Draize Score Test Descriptor 110.0 / 110.0 Similar Product

Rating: Extremely irritating (Corrosive)

SENSITIZATION:

This product is not expected to be a sensitizer.

CARCINOGENICITY:

None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:

Based on our hazard characterization, the potential human hazard is: High

12. | ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL EFFECTS:



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The following results are for the product.

ACUTE FISH RESULTS:

Species	Exposure	LC50	Test Descriptor
Rainbow Trout	96 hrs	130 mg/l	Product
Fathead Minnow	96 hrs	75 mg/l	Product
Sheepshead Minnow	96 hrs	454 mg/l	Product
Fish		650 mg/l	Product
Inland Silverside	96 hrs	500.0 mg/l	Product

ACUTE INVERTEBRATE RESULTS:

Species	Exposure	LC50	EC50	Test Descriptor
Daphnia magna	48 hrs	190 mg/l		Product
Mysid Shrimp (Mysidopsis bahia)	96 hrs	131 mg/l		Product

AQUATIC PLANT RESULTS:

Species	Exposure	EC50/LC50	Test Descriptor
Algae		5,000 mg/l	Product

AQUATIC MICROORGANISM RESULTS:

Species	Exposure	EC50/LC50	Test Descriptor
Pseudomonas putida		7,500 mg/l	Product

PERSISTENCY AND DEGRADATION:

Chemical Oxygen Demand (COD): 563,000 mg/l

The organic portion of this preparation is expected to be readily biodegradable.

MOBILITY:

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM , provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models. If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	Water	Soil/Sediment
<5%	30 - 50%	50 - 70%

The portion in water is expected to be soluble or dispersible.

BIOACCUMULATION POTENTIAL

This preparation or material is not expected to bioaccumulate.



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ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION

Based on our hazard characterization, the potential environmental hazard is: Moderate

Based on our recommended product application and the product's characteristics, the potential environmental

exposure is: High

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: D001, D002

Hazardous wastes must be transported by a licensed hazardous waste transporter and disposed of or treated in a properly licensed hazardous waste treatment, storage, disposal or recycling facility. Consult local, state, and federal regulations for specific requirements.

14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.

LAND TRANSPORT:

Proper Shipping Name: CORROSIVE LIQUID, FLAMMABLE, N.O.S.

Technical Name(s): CYCLOHEXYLAMINE, DIETHYLAMINOETHANOL,

MORPHOLINE

UN/ID No: UN 2920

Hazard Class - Primary : 8
Hazard Class - Secondary : 3
Packing Group : II

Flash Point: 55 °C / 131 °F

AIR TRANSPORT (ICAO/IATA):

Proper Shipping Name: CORROSIVE LIQUID, FLAMMABLE, N.O.S.

Technical Name(s): CYCLOHEXYLAMINE, DIETHYLAMINOETHANOL,

MORPHOLINE

UN/ID No: UN 2920

Hazard Class - Primary : 8
Hazard Class - Secondary : 3
Packing Group : II
IATA Cargo Packing Instructions : 812

IATA Cargo Aircraft Limit: 30 L (Max net quantity per package)



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MARINE TRANSPORT (IMDG/IMO):

Proper Shipping Name : CORROSIVE LIQUID, FLAMMABLE, N.O.S. Technical Name(s) : CYCLOHEXYLAMINE, MORPHOLINE

UN/ID No: UN 2920

Hazard Class - Primary : 8
Hazard Class - Secondary : 3
Packing Group : II

15. | REGULATORY INFORMATION

NATIONAL REGULATIONS, USA:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:

Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Cyclohexylamine : Corrosive, Flammable Diethylethanolamine : Combustible., Corrosive

Morpholine: Corrosive, Flammable

CERCLA/SUPERFUND, 40 CFR 117, 302:

Notification of spills of this product is not required. Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313 :

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):

This product contains the following substance(s) which is listed in Appendix A and B as an Extremely Hazardous Substance. Listed below are the statutory Threshold Planning Quantity (TPQ) for the substance(s) and the Reportable Quantity (RQ) of the product. If a reportable quantity of product is released, it requires notification to your State Emergency Response Commission. You may also be required to notify the National Response Center-See CERCLA/SUPERFUND, above.

Extremely Hazardous SubstanceTPQRQCyclohexylamine10,000 lbs40,000 lbs

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):

Our hazard evaluation has found this product to be hazardous. The product should be reported under the following indicated EPA hazard categories:

X Immediate (Acute) Health HazardDelayed (Chronic) Health Hazard

X Fire Hazard

Sudden Release of Pressure Hazard

Reactive Hazard



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Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):

This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710) The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

FOOD AND DRUG ADMINISTRATION (FDA) Federal Food, Drug and Cosmetic Act:

When use situations necessitate compliance with FDA regulations, this product is acceptable under: 21 CFR 173.310 Boiler Water Additives

The following limitations apply:

<u>Maximum dosage</u> <u>Limitation</u>

45 PPM as product in the steam

This product can not be used where the steam produced will contact milk or milk products.

NSF NON-FOOD COMPOUNDS REGISTRATION PROGRAM (former USDA List of Proprietary Substances & Non-Food Compounds) :

NSF Registration number for this product is: 062362

This product is acceptable for use in meat, poultry, and other food processing areas as a Boiler Treatment Product (G6), for treating boiler and steam lines where the steam produced may contact edible products. Acceptable usage shall be in accordance with the dosage limitations specified on the product label.

This product has been certified as KOSHER/PAREVE for year-round use INCLUDING THE PASSOVER SEASON by the CHICAGO RABBINICAL COUNCIL.

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR 116.4 / formerly Sec. 311 :

None of the substances are specifically listed in the regulation.

CLEAN AIR ACT, Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances) :

This product contains the following substances listed in the regulation:

Substance(s)	Citations
Morpholine	Sec. 111
Cyclohexylamine	Sec. 111

CALIFORNIA PROPOSITION 65:

This product does not contain substances which require warning under California Proposition 65.



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MICHIGAN CRITICAL MATERIALS:

None of the substances are specifically listed in the regulation.

STATE RIGHT TO KNOW LAWS:

The following substances are disclosed for compliance with State Right to Know Laws:

Cyclohexylamine 108-91-8
Morpholine 110-91-8
Diethylethanolamine 100-37-8

NATIONAL REGULATIONS, CANADA:

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS):

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION:

B3 - Combustible Liquids, E - Corrosive Material

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):

The substances in this preparation are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

INTERNATIONAL CHEMICAL CONTROL LAWS

AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

EUROPE

The substances in this preparation have been reviewed for compliance with the EINECS or ELINCS inventories.

JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Ministry of International Trade & industry List (MITI).

KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

THE PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippine Inventory of Chemicals & Chemical Substances (PICCS).

16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's



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general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

* The human risk is: Low

* The environmental risk is: Moderate

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, Geneva: World Health Organization, International Agency for Research on Cancer.

Integrated Risk Information System, U.S. Environmental Protection Agency, Washington, D.C. (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Annual Report on Carcinogens, National Toxicology Program, U.S. Department of Health and Human Services, Public Health Service.

Title 29 Code of Federal Regulations, Part 1910, Subpart Z, Toxic and Hazardous Substances, Occupational Safety and Health Administration (OSHA), (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.



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Prepared By: Product Safety Department

Date issued: 05/03/2006 Version Number: 1.12